



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3210

Job Sheet 191978



Part No: 646.3210

Job Qty: 20 ea

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A NEW ISSUE 12-11-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	20 pcs	4/15/19	4/15/19	0.00	0.72	Bandsaw - 1		DP 19-05-01
110	CNC Vertical Machining	20 pcs	4/15/19	4/15/19	0.32	43.38	HAAS1-1		DP 19-05-01
130	QC	20 pcs	4/15/19	4/15/19	0.00	0.00	QC8 Machining-1		K 19-05-06
140	Outsource	20 pcs	4/15/19	4/15/19			ATG001-VC	5	KG 2019-05-06
150	Packaging	20 pcs	4/15/19	4/15/19	0.00	0.00	Packaging2		DP MAY 29 2019
155	QC	20 pcs	4/15/19	4/15/19	0.00	0.00	QC5		JUN 10 2019
180	Packaging	20 pcs	4/15/19	4/15/19	0.00	0.00	Packaging3-1		JUN 13 2019
190	QC21-SA	20 Ea	4/15/19	4/15/19	0.00	0.00	QC21		JUN 13 2019

Part Op 100 - Cut Blank at 10.35"

Descriptions: 110 - 1-Machine per folio FB146

140 - Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S6.000X1.000	7075-T6S Sheet 6" Thick Plate X 1" Wide	17.3200 ft (.866 ea)	100-Bandsaw - 1	1-5129445
				2-5173631

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S6.000X1.000	17	16	0



Container No: S177298



Part: 646.3210

Job No: 191978

Serial No/Batch: S177298

Revision:

Inspector:

Exp Date:

Instructions:

Date: 05/01/19

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	5.813Inches $\pm$ 0.005	5.818 5.808	5.812	
2	Support	0.250Inches $\pm$ 0.005	0.255 0.245	R.0.250 Radius	
3	Support	0.313Inches $\pm$ 0.005	0.318 0.308	R.0.312 Radius	
4	Support	0.110Inches $\pm$ 0.005	0.115 0.105	0.112	
5	Support	0.875Inches $\pm$ 0.005	0.880 0.870	0.875	
6	Support	0.125Inches $\pm$ 0.005	0.130 0.120	0.127	
7	Support	0.063Inches $\pm$ 0.005	0.068 0.058	0.065	
8	Support	0.825Inches $\pm$ 0.005	0.830 0.820	0.823	
9	Support	3.526Inches $\pm$ 0.005	3.531 3.521	3.527	
10	Support	2.465Inches $\pm$ 0.005	2.470 2.460	2.467	
11	Support	4.728Inches $\pm$ 0.005	4.733 4.723	4.728	
12	Support	0.094Inches $\pm$ 0.004 - 0.001	0.098 0.093	0.094	
13	Support	0.100Inches $\pm$ 0.005	0.105 0.095	0.100	
14	Support	0.125Inches $\pm$ 0.005	0.130 0.120	0.125 Radius	

Plex 3/14/19 9:09 AM Dart.lajeunesse.marie

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19/04/28

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

POHB043391



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043391

PO Date: 5/6/19

Due Date: 5/13/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193152	646.3814	Wiper Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760- 4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	5/13/19	24 pcs	0 pcs	24 pcs	\$7.41/pcs	\$177.84
2	191978	646.3210	Support : Various STC's Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	5/13/19	20 pcs	0 pcs	20 pcs	\$15.66/pcs	\$313.20

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	193457	C45-8-5	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/13/19	29 pcs	0 pcs	29 pcs	\$5.06/pcs	\$146.74
4	191462	RBT18700A-1	C47 Adapter Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	5/13/19	12 pcs	0 pcs	12 pcs	\$3.81/pcs	\$45.72
5	193099	RBE703A94-1130-01-11	Angle Indicator -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEALANT - Certificate of Conformity is required	Firmed	-	5/13/19	20 pcs	0 pcs	20 pcs	\$3.31/pcs	\$66.20
6	193587	4.5NR-25	Side Plate Solenoid -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Material type; 7075T6 -Certificate of Conformity is required	Firmed	-	5/13/19	5 pcs	0 pcs	5 pcs	\$5.81/pcs	\$29.05

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
192376	RB	PWC70797-1	Plug -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/13/19	4 pcs	0 pcs	4 pcs	\$3.81/pcs	\$15.24
Grand Total:											\$793.99

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917909

Date: 29-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
24 ea	Part: 646.3814 Wiper Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25143 PO: POHB043391	Rev: N/C	Line: 1
20 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25144 PO: POHB043391	Rev: NC	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>29/5/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

RECEIVED
MAY 29 2019
DART AEROSPACE LTD.
DAS
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